# 電纜線槽製造標準

## 一. 製造標準

1. CNS 13303 C4466 金屬電纜線架系統
2. NEMA VE1-1996 METALLIC CABLE TRAY SYSTEMS

## 二. 材料標準

1. CNS 1244　熱浸法鍍鋅鋼片
2. CNS 10804　烤漆熱浸鍍鋅鋼片及鋼捲
3. CNS 2068　鋁及鋁合金之合金種類及鍊度符號
4. CNS 2253　鋁及鋁合金之片及板
5. CNS 2257　鋁擠型條
6. CNS 8499　冷軋不銹鋼鋼片及鋼板

## 三. 表面處理標準

1. CNS 8590　鋁及鋁合金之硫酸陽極氧化處理作業
2. CNS 10007　鋼鐵之熱浸法鍍鋅
3. CNS 770　烤漆
4. CNS 4938　環氧樹脂漆

## 四. 檢驗標準

1. CNS 13303 C4466 金屬電纜線架系統
2. NEMA VE1-1996 METALLIC CABLE TRAY SYSTEMS
3. CNS 2608　鋼料之檢驗通則
4. CNS 1361　熱浸法鍍鋅鋼片檢驗法
5. CNS 8500　冷軋不銹鋼鋼片及鋼板檢驗法
6. CNS 2258　鋁擠型條檢驗法
7. CNS 2254　鋁及鋁合金之片及板檢驗法
8. CNS 8406　鋁及鋁合金之陽極氧化膜厚度試驗法
9. CNS 771　烤漆檢驗法

# 鋼製梯型電纜線槽

## STEEL LADDER TYPE CABLE TRAY

## INDEX

DESCRIPTION PAGE

直式線槽 (STRAIGHT CABLE TRAY) ........ 2

水平Ｌ形90°彎頭 (HORIZONTAL 90° ELBOW) ........ 3
水平Ｌ形60°彎頭 (HORIZONTAL 60° ELBOW) ........ 3
水平Ｌ形45°彎頭 (HORIZONTAL 45° ELBOW) ........ 4
水平Ｌ形30°彎頭 (HORIZONTAL 30° ELBOW) ........ 4

水平Ｔ形彎頭 (HORIZONTAL TEE ELBOW) ........ 5
水平Ｘ形彎頭 (HORIZONTAL CROSS ELBOW) ........ 6

垂直Ｔ形彎頭 (VERTICAL TEE ELBOW) ........ 7
垂直分支彎頭 (VERTICAL BRANCH ELBOW) ........ 8

垂直上升90°彎頭 (VERTICAL INSIDE 90° ELBOW) ........ 9
垂直上升60°彎頭 (VERTICAL INSIDE 60° ELBOW) ........ 9
垂直上升45°彎頭 (VERTICAL INSIDE 45° ELBOW) ........ 9
垂直上升30°彎頭 (VERTICAL INSIDE 30° ELBOW) ........ 9

垂直下降90°彎頭 (VERTICAL OUTSIDE 90° ELBOW) ........ 10
垂直下降60°彎頭 (VERTICAL OUTSIDE 60° ELBOW) ........ 10
垂直下降45°彎頭 (VERTICAL OUTSIDE 45° ELBOW) ........ 10
垂直下降30°彎頭 (VERTICAL OUTSIDE 30° ELBOW) ........ 10

中間異徑接頭 (CENTER REDUCER ELBOW) ........ 11
左偏異徑接頭 (LEFT REDUCER ELBOW) ........ 11
右偏異徑接頭 (RIGHT REDUCER ELBOW) ........ 11

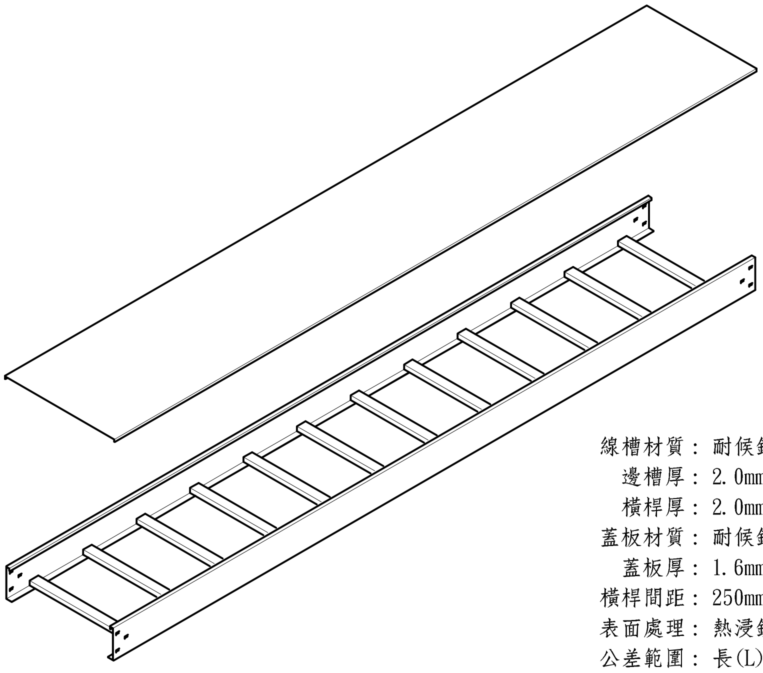
線槽連接片 (STRAIGHT TRAY CONNECTOR) ........ 12
配電盤連接片 (PANEL PLATE CONNECTOR) ........ 12
水平可調連接片 (ADJUSTABLE HORIZONTAL CONNECTOR) ........ 12
垂直可調連接片 (ADJUSTABLE VERTICAL CONNECTOR) ........ 12
伸縮可調連接片 (ADJUSTABLE CONNECTOR) ........ 13
終端封板 (BLIND END COVER) ........ 13
異徑接片 (REDUCER PLATES) ........ 13

垂直側板 (SIDE BRANCH PLATE) ........ 14
水平側板 (TEE BRANCH PLATE) ........ 14
垂直分支板 (VERTICAL BRANCH PLATE) ........ 14

分隔板 (SEPARATER PLATE) ........ 15
分隔板固定片 (SEPARATER CLAMP) ........ 15
線槽接地銅片 (COPPER GROUNDING PEICES) ........ 15
線槽吊夾 (HANGER CLAMP) ........ 16
垂直線槽支撐架 (WALL SUPPORT) ........ 16
壁架 (BRACKET) ........ 16

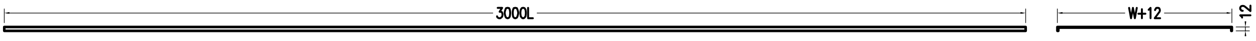
蓋板固定夾 (COVER CLAMP) ........ 17
Ｕ形槽鐵 (U CHANNEL) ........ 17
線槽固定片 (HOLD DOWN CLAMP) ........ 18
全牙螺桿固定片 (THREADED ROD CLAMP) ........ 18
彈簧螺帽 (SPRING NUT) ........ 18
馬車螺絲 (SQUARE NECK BOLT) ........ 19
全牙螺桿 (THREADED ROD) ........ 19

## 直式線槽 (STRAIGHT CABLE TRAY)

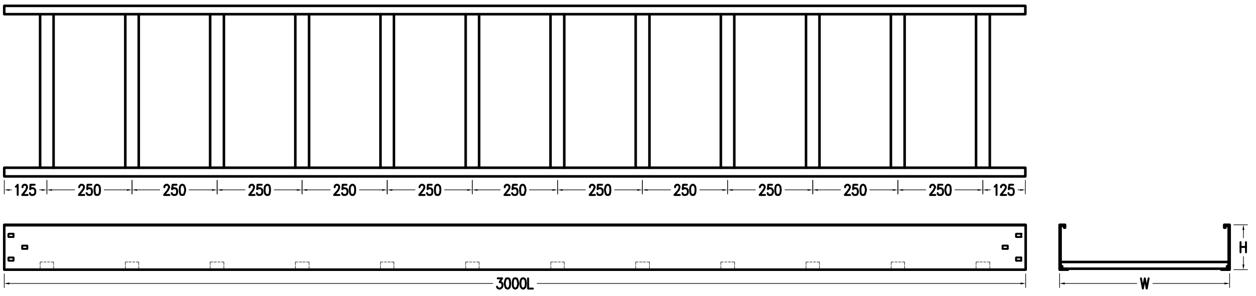


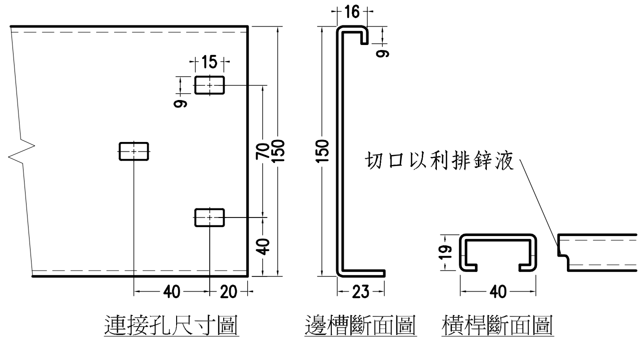
線槽材質：耐候鋼板
邊槽厚：2.0mm±0.2mm
橫桿厚：2.0mm±0.2mm
蓋板材質：耐候鋼板
蓋板厚：1.6mm±0.2mm
橫桿間距：250mm
表面處理：熱浸鍍鋅+粉體塗裝
公差範圍：長(L)±3mm, 寬(W)±2mm, 高(H)±1mm

### 1 直式線槽蓋板 (STRAIGHT CABLE TRAY COVER)


3000L
W+12
12

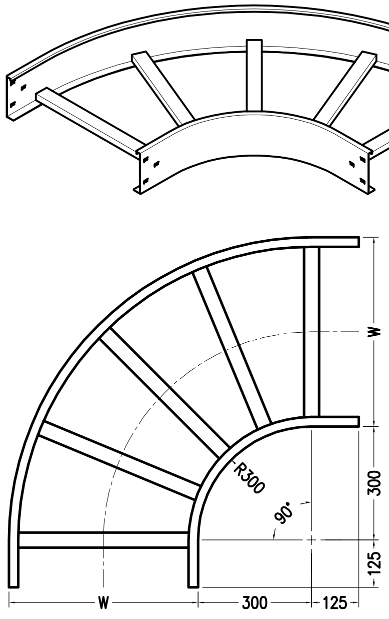
### 2 直式線槽 (STRAIGHT CABLE TRAY)


125
250
250
250
250
250
250
250
250
250
250
250
125
3000L
H
W

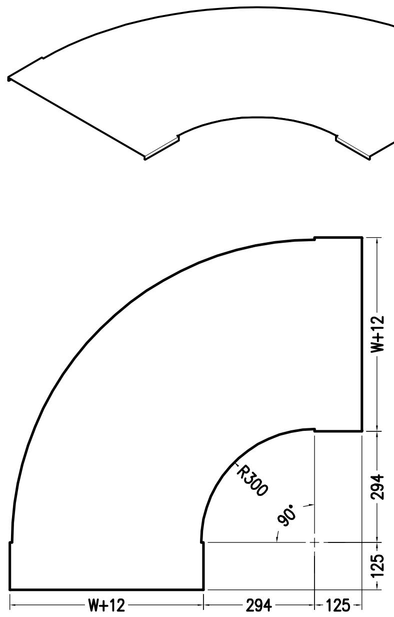
| 細部尺寸圖 | 寬度 (W) | 高度 (H) |
|---|---|---|
|  15<br>9<br>70<br>150<br>40<br>40<br>20<br>16<br>9<br>150<br>23<br>19<br>40切口以利排鋅液<br>連接孔尺寸圖　邊槽斷面圖　橫桿斷面圖 | 100 | 150 |
| | 200 | |
| | 300 | |
| | 400 | |
| | 500 | |
| | 600 | |
| | 700 | |
| | 800 | |
| | 900 | |
| | 1000 | |

## 水平L形 90° 彎頭 (HORIZONTAL 90° ELBOW)
## 水平L形 60° 彎頭 (HORIZONTAL 60° ELBOW)

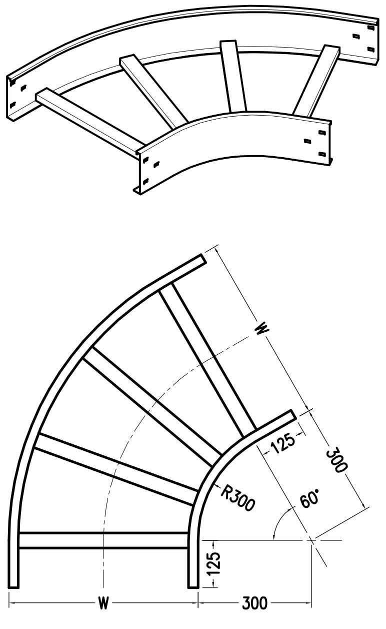
1 水平L形 90° 彎頭 (HORIZONTAL 90° ELBOW)


W
R300
90°
300
125
W
300
125

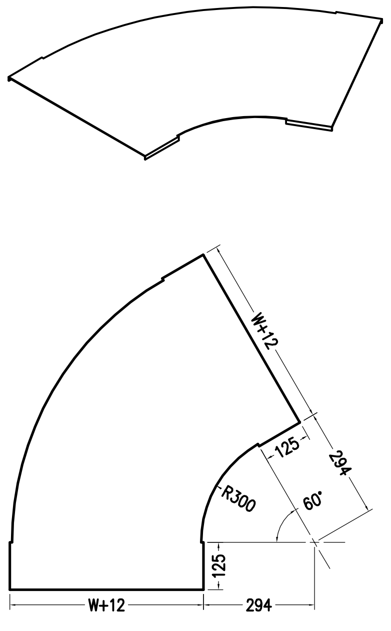
2 水平L形 90° 彎頭蓋板 (HORIZONTAL 90° ELBOW COVER)


W+12
R300
90°
294
125
W+12
294
125

3 水平L形 60° 彎頭 (HORIZONTAL 60° ELBOW)

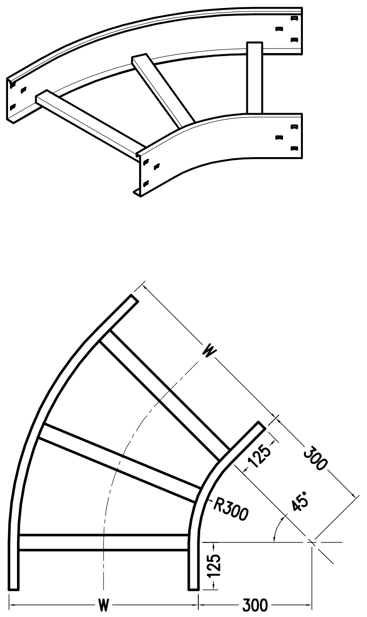

W
125
300
R300
60°
125
W
300

4 水平L形 60° 彎頭蓋板 (HORIZONTAL 60° ELBOW COVER)

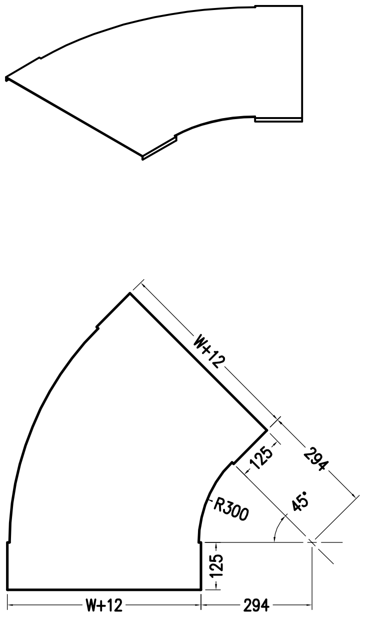

W+12
125
294
R300
60°
125
W+12
294

## 水平L形 45° 彎頭 (HORIZONTAL 45° ELBOW)
## 水平L形 30° 彎頭 (HORIZONTAL 30° ELBOW)

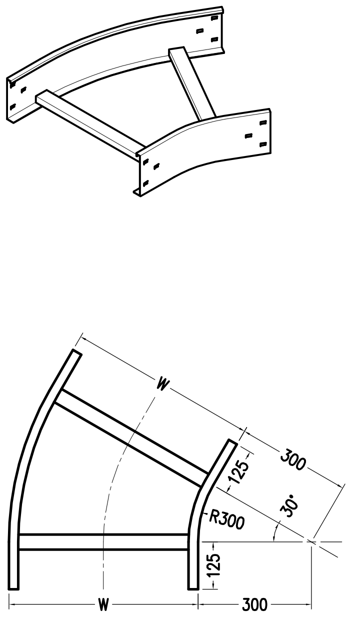
1 水平Ｌ形 45° 彎頭 (HORIZONTAL 45° ELBOW)


W
300
125
45°
R300
125
W
300

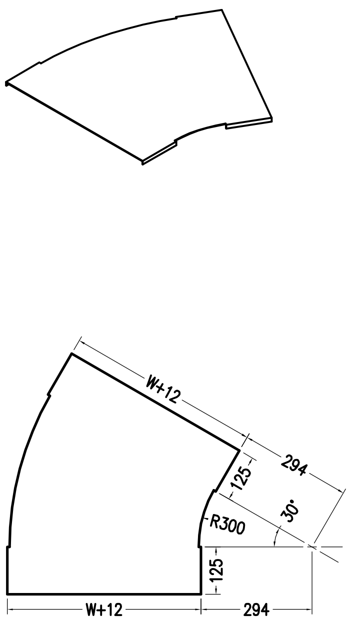
2 水平Ｌ形 45° 彎頭蓋板 (HORIZONTAL 45° ELBOW COVER)


W+12
294
125
45°
R300
125
W+12
294

3 水平Ｌ形 30° 彎頭 (HORIZONTAL 30° ELBOW)

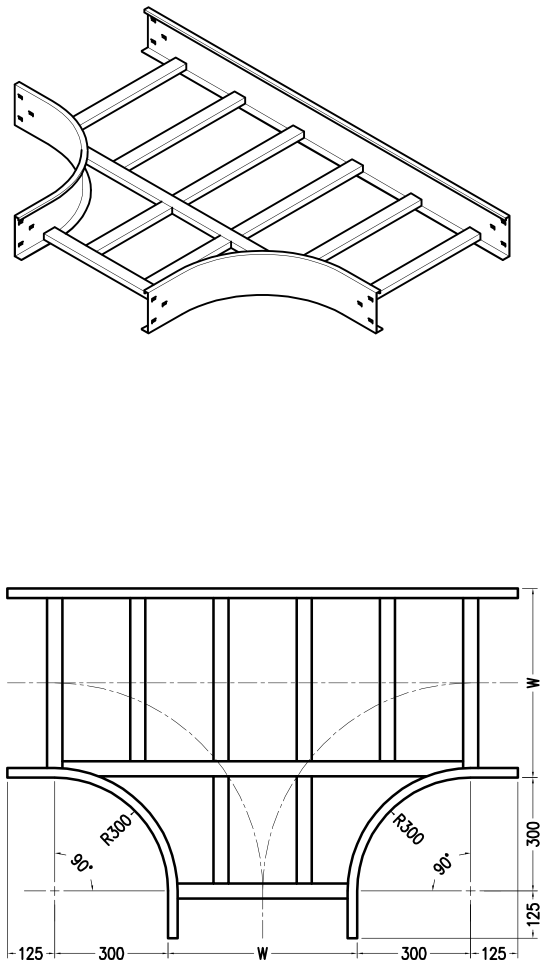

W
300
125
30°
R300
125
W
300

4 水平Ｌ形 30° 彎頭蓋板 (HORIZONTAL 30° ELBOW COVER)

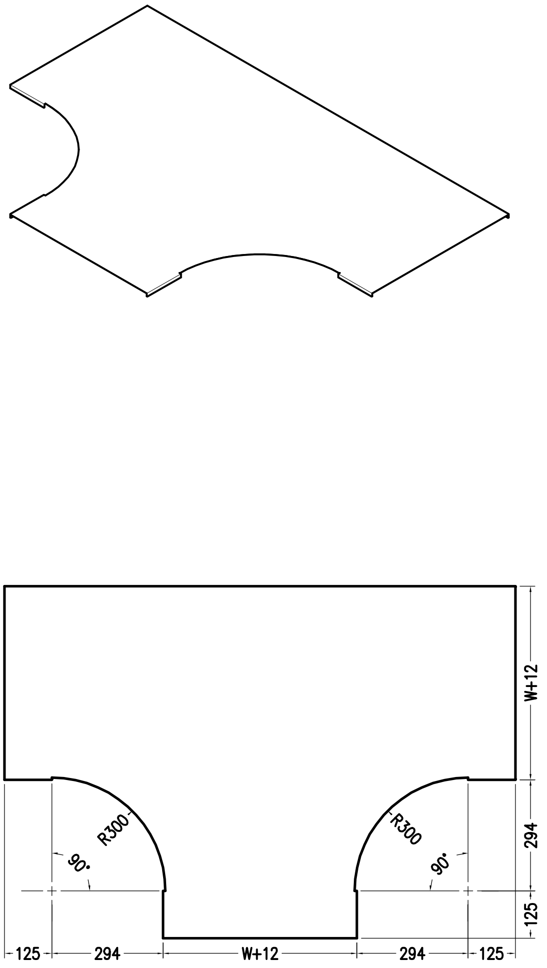

W+12
294
125
30°
R300
125
W+12
294

## 水平T形彎頭 (HORIZONTAL TEE ELBOW)

1 水平T形彎頭 (HORIZONTAL TEE ELBOW)

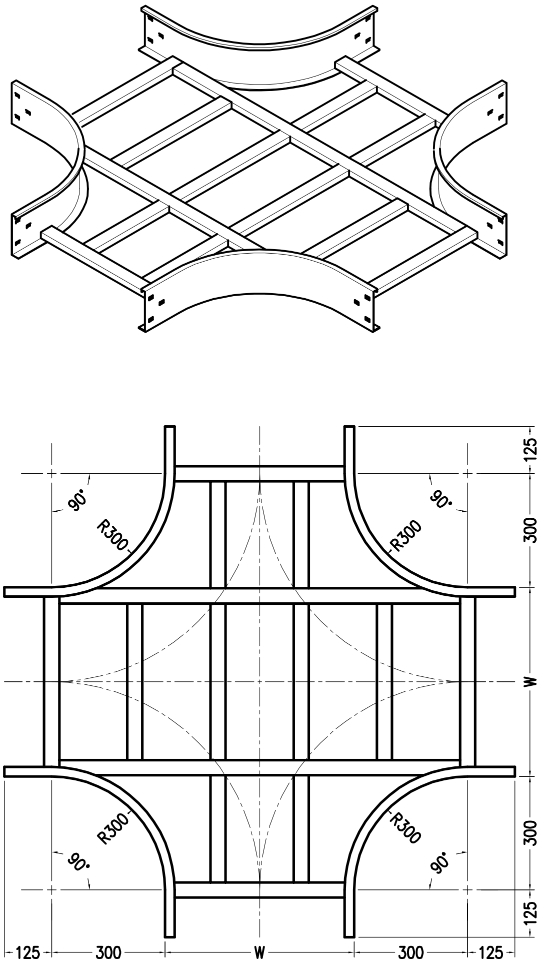

W
300
125
R300
90°
R300
90°
125
125
300
W
300
125

2 水平T形彎頭蓋板 (HORIZONTAL TEE ELBOW COVER)

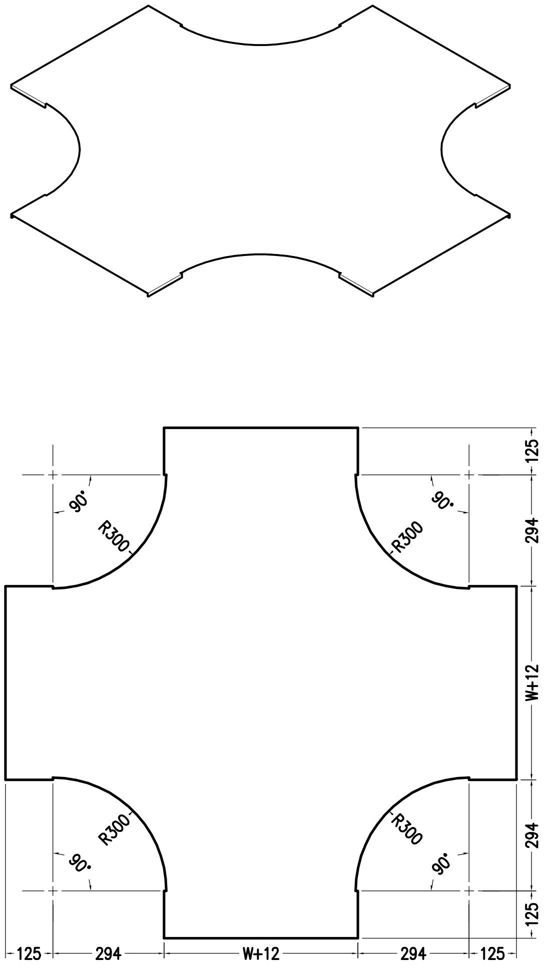

W+12
294
125
R300
90°
R300
90°
125
294
W+12
294
125

# 水平X形彎頭 (HORIZONTAL CROSS ELBOW)

1 水平X形彎頭 (HORIZONTAL CROSS ELBOW)

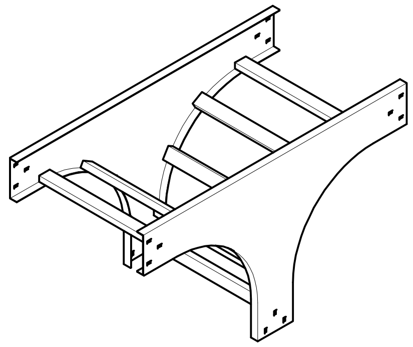

90°
R300
125
300
W
300
125
125
300
W
300
125

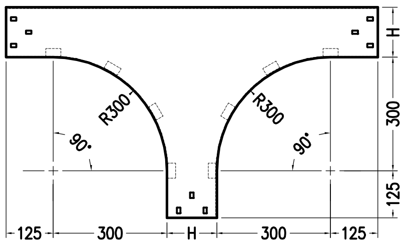
2 水平X形彎頭蓋板 (HORIZONTAL CROSS ELBOW COVER)


90°
R300
125
294
W+12
294
125
125
294
W+12
294
125

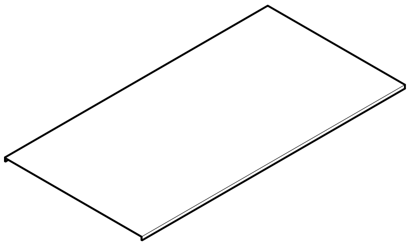
## 垂直T形彎頭 (VERTICAL TEE ELBOW)

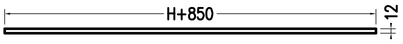
1 垂直T形彎頭 (VERTICAL TEE ELBOW)




H
R300
R300
90°
90°
300
125
125
300
H
300
125

2 垂直T形彎頭蓋板 (VERTICAL TEE ELBOW COVER)

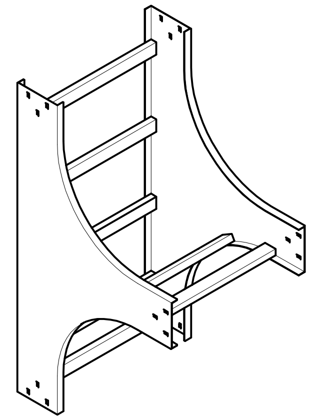


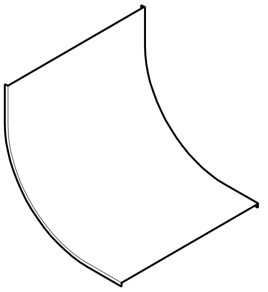


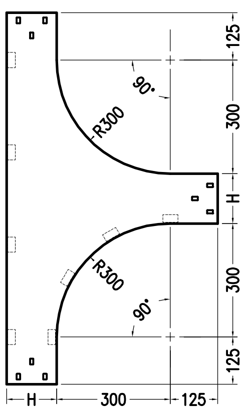
## 垂直分支彎頭 (VERTICAL BRANCH ELBOW)

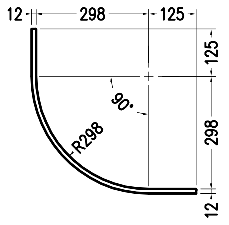
1 垂直分支彎頭 (VERTICAL BRANCH ELBOW)

2 垂直分支彎頭蓋板 (VERTICAL BRANCH ELBOW COVER)



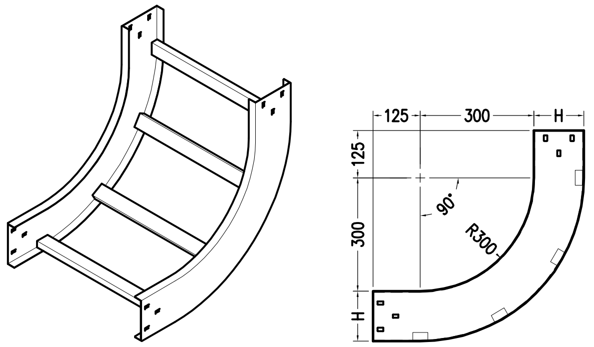



125
90°
R300
300
H
R300
300
90°
125
H
300
125

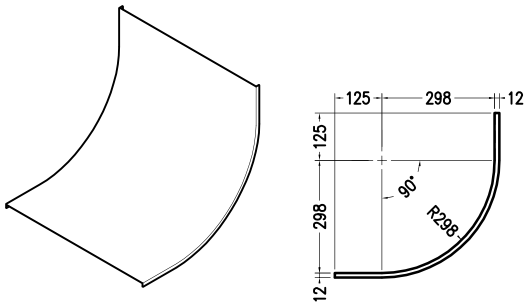

12
298
125
125
90°
R298
298
12

## 垂直上升 90° 彎頭 (VERTICAL INSIDE 90° ELBOW)
## 垂直上升 60° 彎頭 (VERTICAL INSIDE 60° ELBOW)
## 垂直上升 45° 彎頭 (VERTICAL INSIDE 45° ELBOW)
## 垂直上升 30° 彎頭 (VERTICAL INSIDE 30° ELBOW)

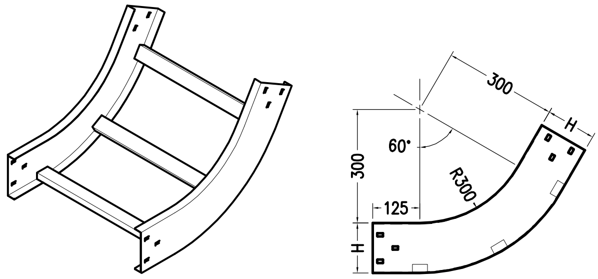
1 垂直上升 90° 彎頭 (VERTICAL INSIDE 90° ELBOW)


125
300
H
125
300
H
90°
R300

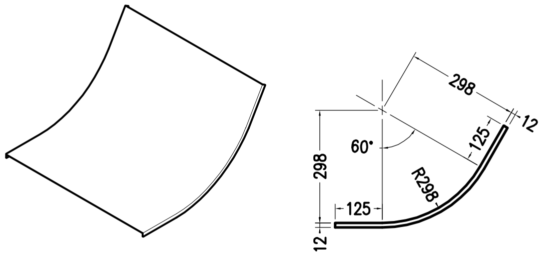
2 垂直上升 90° 彎頭蓋板 (VERTICAL INSIDE 90° ELBOW COVER)


125
298
12
125
298
12
90°
R298

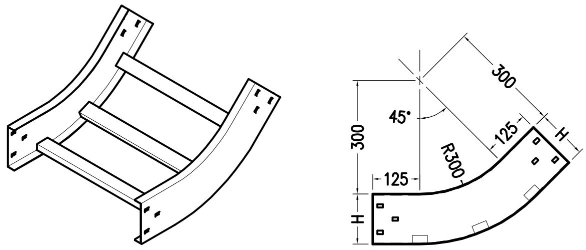
3 垂直上升 60° 彎頭 (VERTICAL INSIDE 60° ELBOW)


300
H
60°
300
R300
125
H

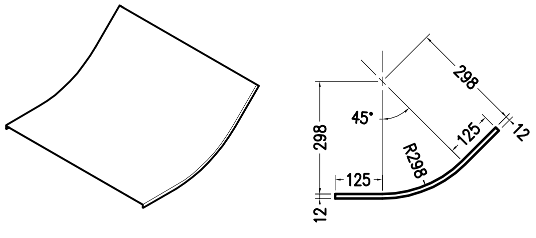
4 垂直上升 60° 彎頭蓋板 (VERTICAL INSIDE 60° ELBOW COVER)


298
12
60°
298
125
R298
125
12

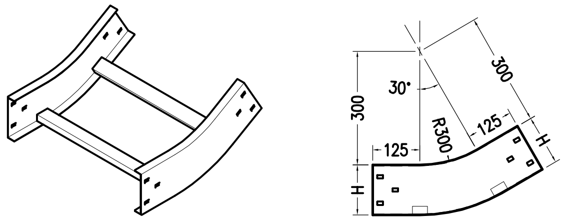
5 垂直上升 45° 彎頭 (VERTICAL INSIDE 45° ELBOW)


300
45°
300
125
H
R300
125
H

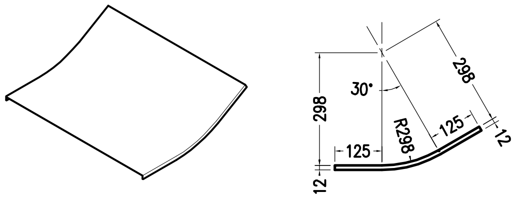
6 垂直上升 45° 彎頭蓋板 (VERTICAL INSIDE 45° ELBOW COVER)


298
45°
298
125
12
R298
125
12

7 垂直上升 30° 彎頭 (VERTICAL INSIDE 30° ELBOW)

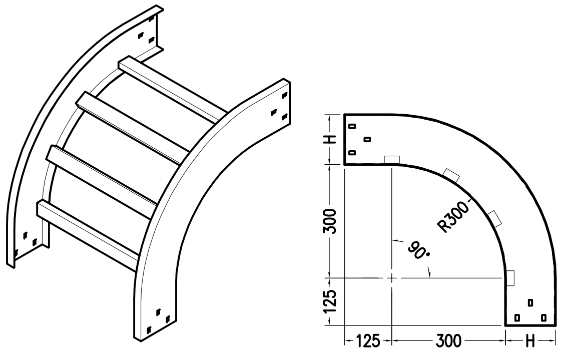

300
30°
300
R300
125
H
125
H

8 垂直上升 30° 彎頭蓋板 (VERTICAL INSIDE 30° ELBOW COVER)

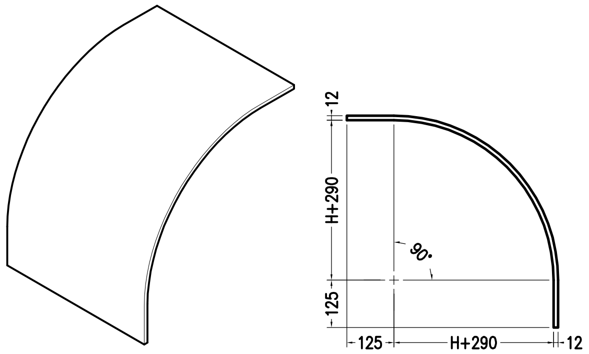

298
30°
298
R298
125
12
125
12

## 垂直下降 90° 彎頭 (VERTICAL OUTSIDE 90° ELBOW)
## 垂直下降 60° 彎頭 (VERTICAL OUTSIDE 60° ELBOW)
## 垂直下降 45° 彎頭 (VERTICAL OUTSIDE 45° ELBOW)
## 垂直下降 30° 彎頭 (VERTICAL OUTSIDE 30° ELBOW)

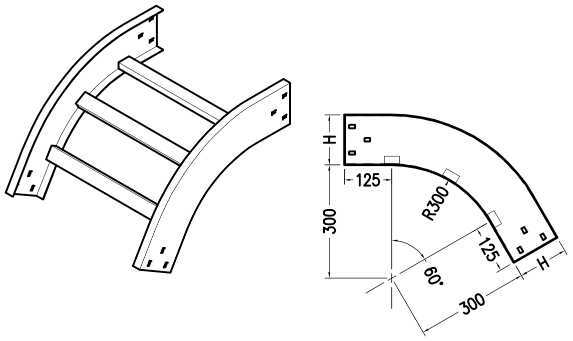
1 垂直下降 90° 彎頭 (VERTICAL OUTSIDE 90° ELBOW)


H
300
125
R300
90°
125
300
H

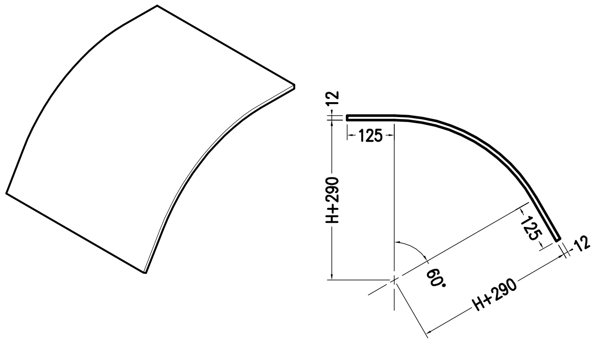
2 垂直下降 90° 彎頭蓋板 (VERTICAL OUTSIDE 90° ELBOW COVER)


12
H+290
90°
125
125
H+290
12

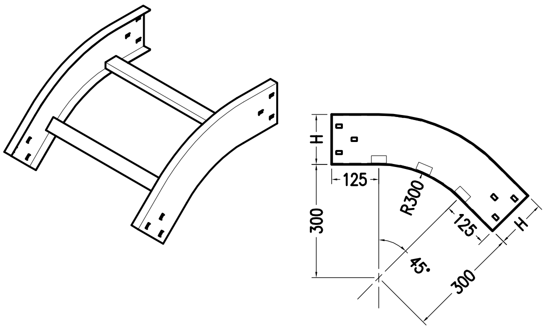
3 垂直下降 60° 彎頭 (VERTICAL OUTSIDE 60° ELBOW)


H
125
300
R300
125
H
60°
300

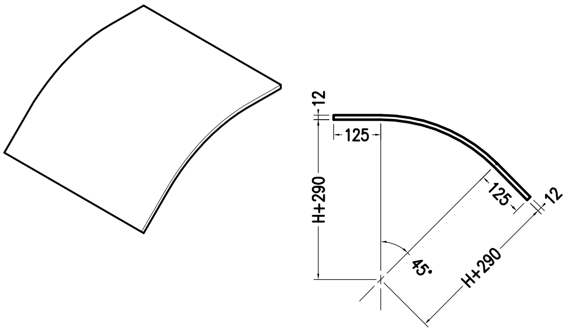
4 垂直下降 60° 彎頭蓋板 (VERTICAL OUTSIDE 60° ELBOW COVER)


12
125
H+290
125
12
60°
H+290

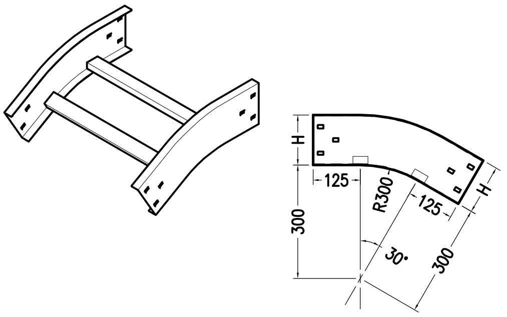
5 垂直下降 45° 彎頭 (VERTICAL OUTSIDE 45° ELBOW)


H
125
300
R300
125
H
45°
300

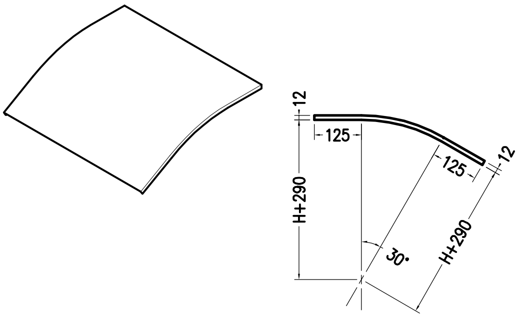
6 垂直下降 45° 彎頭蓋板 (VERTICAL OUTSIDE 45° ELBOW COVER)


12
125
H+290
125
12
45°
H+290

7 垂直下降 30° 彎頭 (VERTICAL OUTSIDE 30° ELBOW)

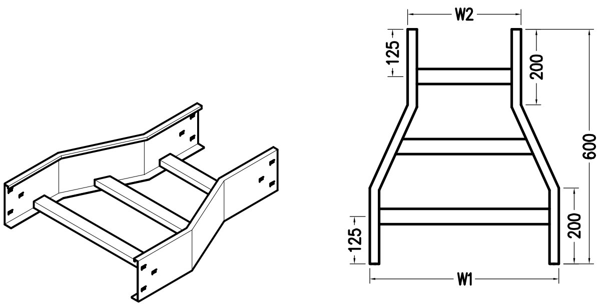

H
125
300
R300
125
H
30°
300

8 垂直下降 30° 彎頭蓋板 (VERTICAL OUTSIDE 30° ELBOW COVER)

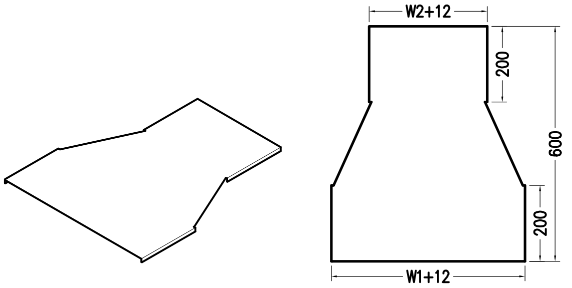

12
125
H+290
125
12
30°
H+290

## 中間異徑接頭 (CENTER REDUCER ELBOW)
## 左偏異徑接頭 (LEFT REDUCER ELBOW)
## 右偏異徑接頭 (RIGHT REDUCER ELBOW)

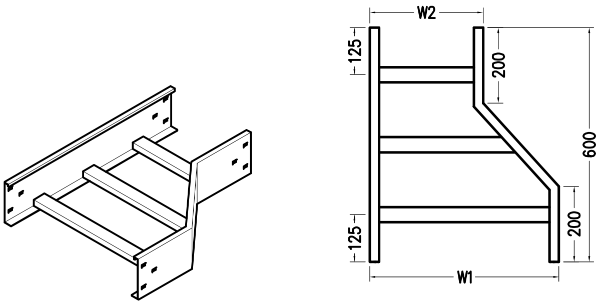
1 中間異徑接頭 (CENTER REDUCER ELBOW)


W2
125
200
600
125
200
W1

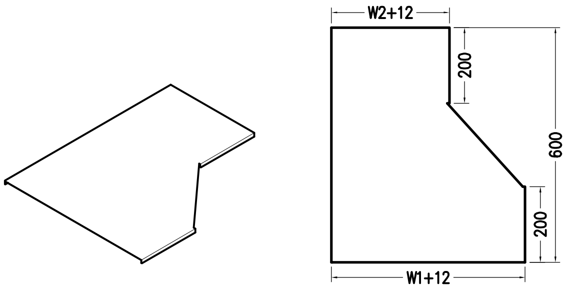
2 中間異徑接頭蓋板 (CENTER REDUCER ELBOW COVER)


W2+12
200
600
200
W1+12

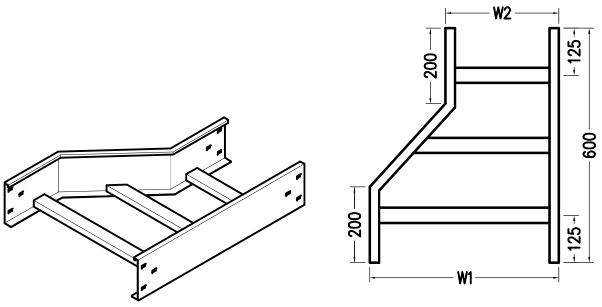
3 左偏異徑接頭 (LEFT REDUCER ELBOW)


W2
125
200
600
125
200
W1

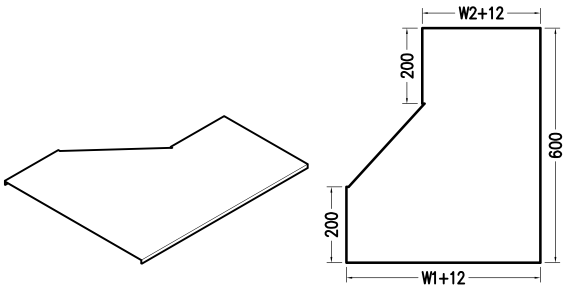
4 左偏異徑接頭蓋板 (LEFT REDUCER ELBOW COVER)


W2+12
200
600
200
W1+12

5 右偏異徑接頭 (RIGHT REDUCER ELBOW)

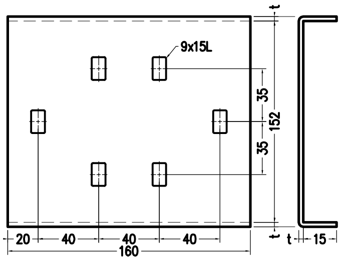

W2
200
125
600
200
125
W1

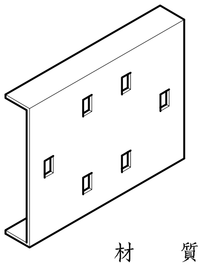
6 右偏異徑接頭蓋板 (RIGHT REDUCER ELBOW COVER)


W2+12
200
600
200
W1+12

## 線槽連接片 (STRAIGHT TRAY CONNECTOR)
## 配電盤連接片 (PANEL PLATE CONNECTOR)
## 水平可調連接片 (ADJUSTABLE HORIZONTAL CONNECTOR)
## 垂直可調連接片 (ADJUSTABLE VERTICAL CONNECTOR)

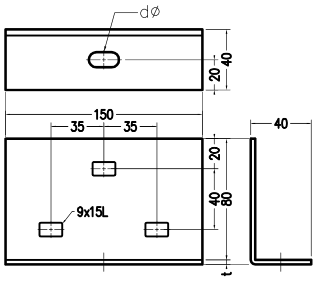
### 1 線槽連接片 (STRAIGHT TRAY CONNECTOR)

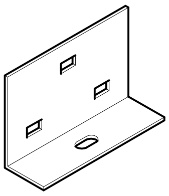

9x15L
t
35
152
35
t
20
40
40
40
160
t
15



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

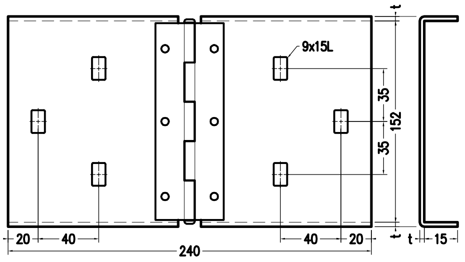
### 2 配電盤連接片 (PANEL PLATE CONNECTOR)

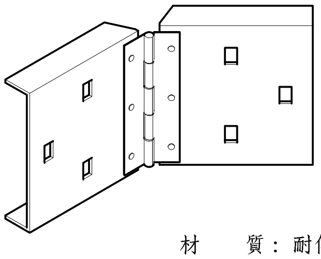

dφ
20
40
150
35
35
40
20
40
80
9x15L
t



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

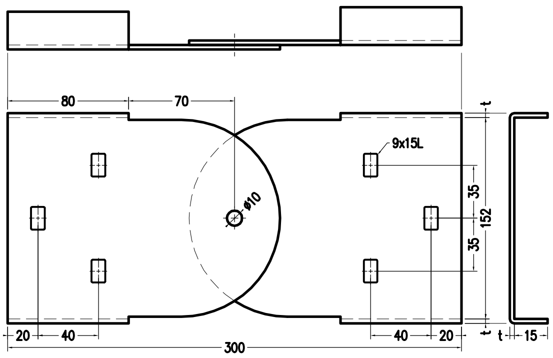
### 3 水平可調連接片 (ADJUSTABLE HORIZONTAL CONNECTOR)

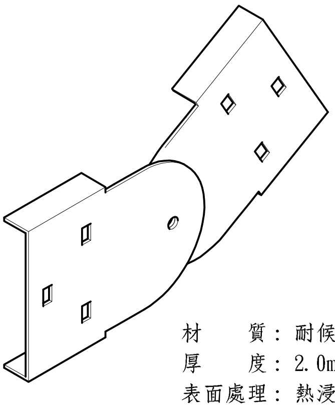

9x15L
t
35
152
35
20
40
240
40
20
t
15



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

### 4 垂直可調連接片 (ADJUSTABLE VERTICAL CONNECTOR)

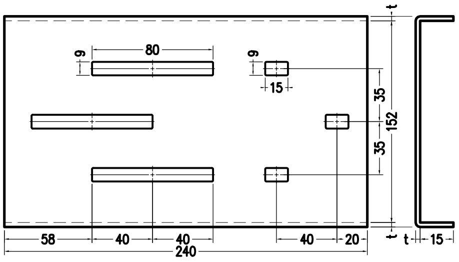

80
70
t
9x15L
φ10
35
152
35
20
40
300
40
20
t
15

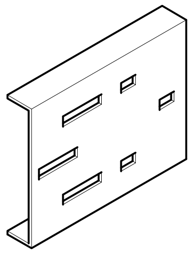


材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝
附　　件：3/8"x3/4"L 六角螺絲組

## 伸縮可調連接片 (ADJUSTABLE CONNECTOR)
## 終端封板 (BLIND END COVER)
## 異徑接片 (REDUCER PLATES)

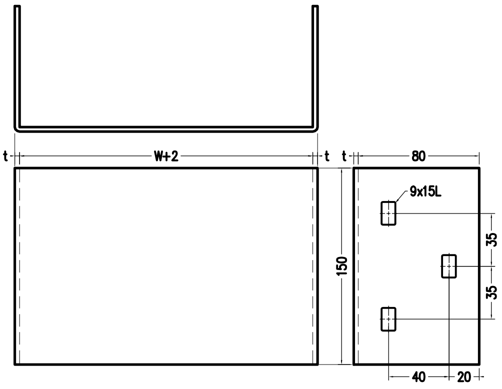
### 1 伸縮可調連接片 (ADJUSTABLE CONNECTOR)

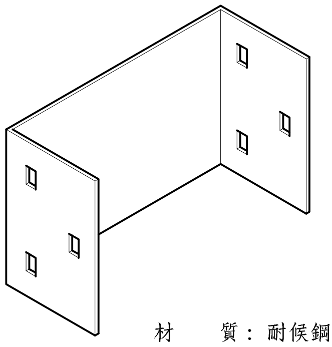

80
9
9
15
35
35
152
t
t
58
40
40
40
20
240
t
15



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

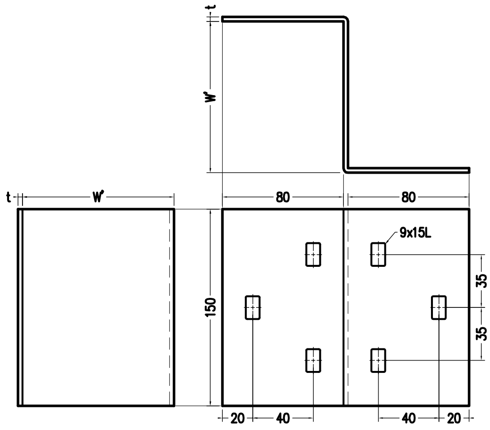
### 2 終端封板 (BLIND END COVER)

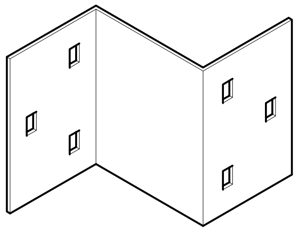

t
W+2
t
t
80
9x15L
150
35
35
40
20



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

### 3 異徑接片 (REDUCER PLATES)

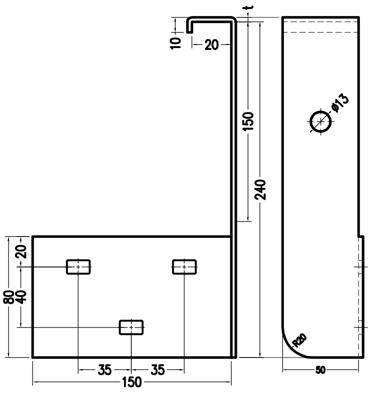

t
W'
t
W'
80
80
9x15L
150
35
35
20
40
40
20

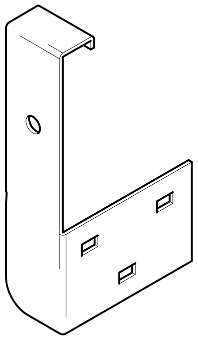


材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

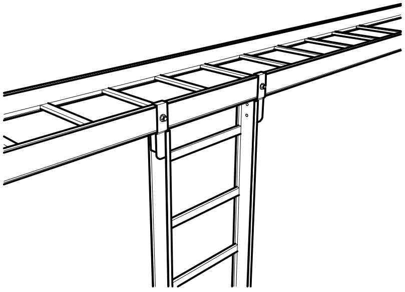
## 垂直側板 (SIDE BRANCH PLATE)
## 水平側板 (TEE BRANCH PLATE)
## 垂直分支板 (VERTICAL BRANCH PLATE)

### 1 垂直側板 (SIDE BRANCH PLATE)


10
20
t
150
240
ø13
20
80
40
35
35
150
R20
50

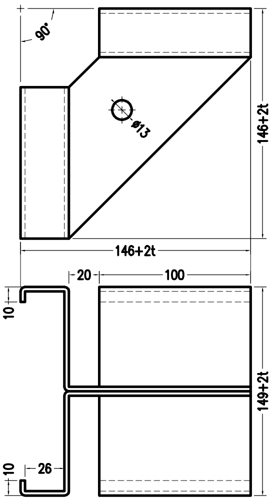


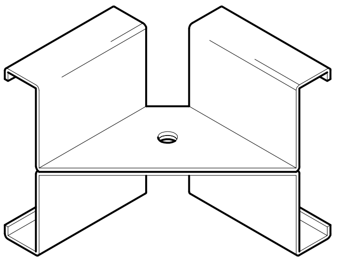
垂直側板使用參考圖



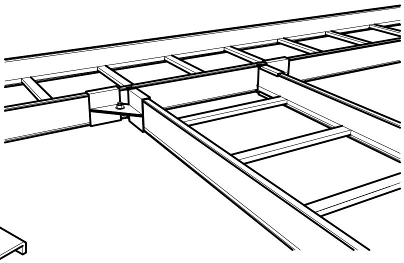
材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

### 2 水平側板 (TEE BRANCH PLATE)


90°
ø13
146+2t
146+2t
20
100
10
149+2t
10
26

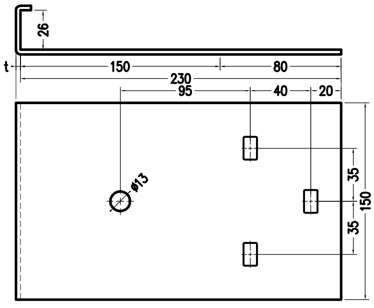


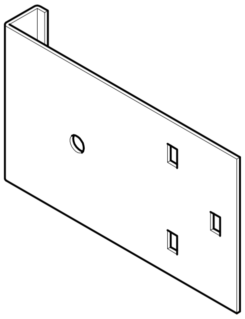
水平側板使用參考圖



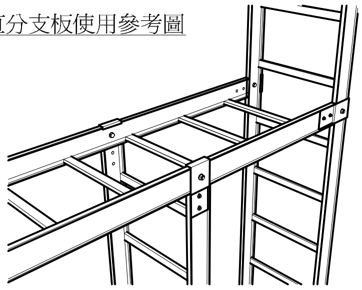
材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

### 3 垂直分支板 (VERTICAL BRANCH PLATE)


26
t
150
230
80
95
40
20
ø13
35
150
35



垂直分支板使用參考圖



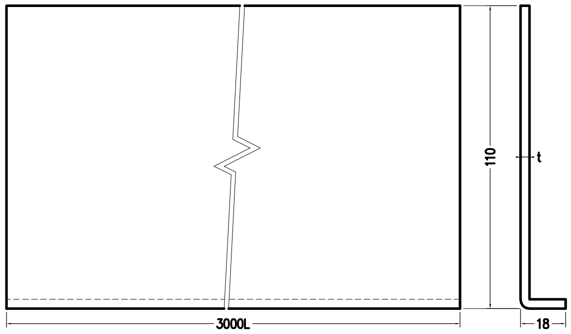
材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

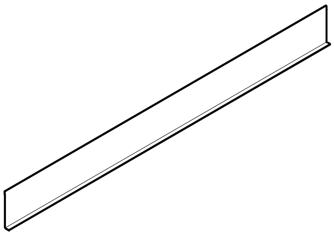
## 分隔板 (SEPARATER PLATE)

## 分隔板固定片 (SEPARATER CLAMP)

## 接地銅片 (COPPER GROUNDING PEICES)

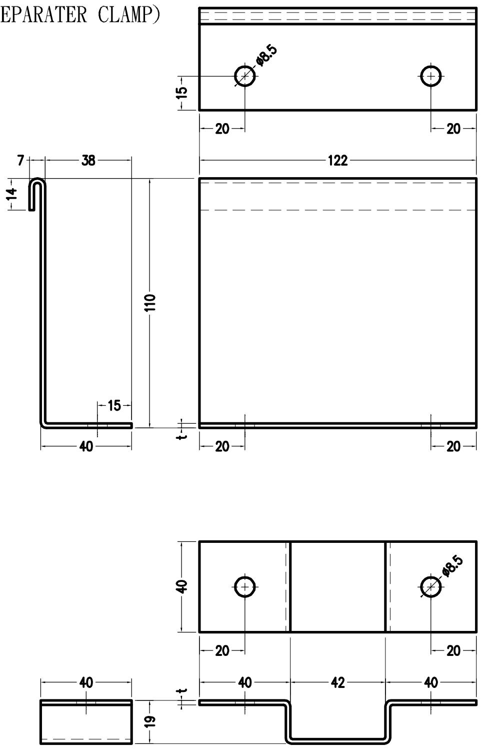
### 1 分隔板 (SEPARATER PLATE)

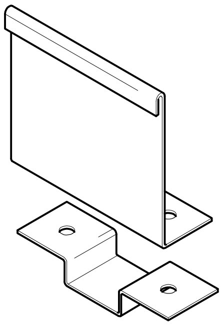

110
t
3000L
18



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

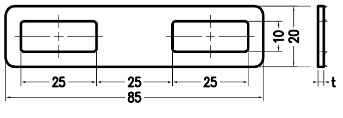
### 2 分隔板固定片 (SEPARATER CLAMP)

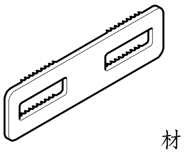

ø8.5
15
20
20
7
38
122
14
110
15
t
40
20
20
40
ø8.5
20
20
40
t
40
42
40
19



材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

### 3 接地銅片 (COPPER GROUNDING PEICES)


10
20
25
25
25
85
t



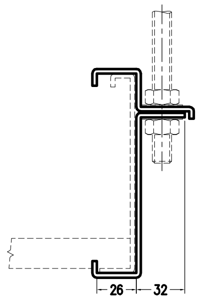
材　　質：銅
厚　　度：2.0mm

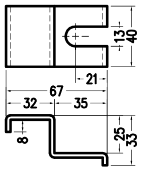
## 線槽吊夾（HANGER CLAMP）

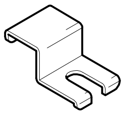
## 垂直線槽支撐架（WALL SUPPORT）

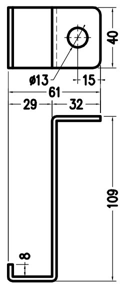
## 壁架（BRACKET）

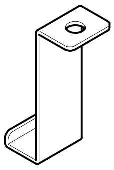
### 1 線槽吊夾 （HANGER CLAMP）




13
40
21
67
32
35
8
25
33

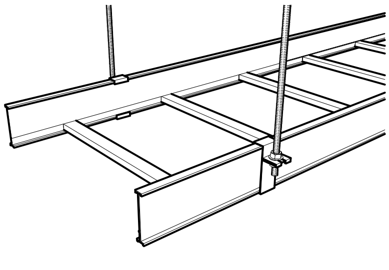



40
ø13
15
61
29
32
109
8

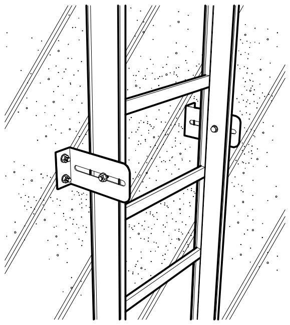


材　　質：不銹鋼板
厚　　度：3.0mm

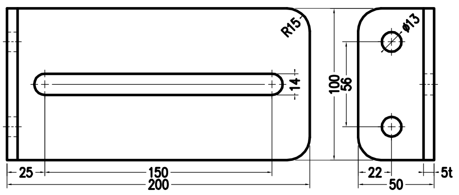
線槽吊夾使用參考圖

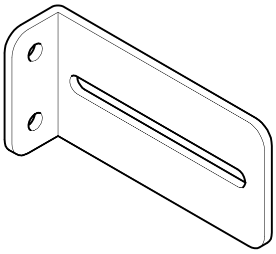


垂直線槽支撐架使用參考圖



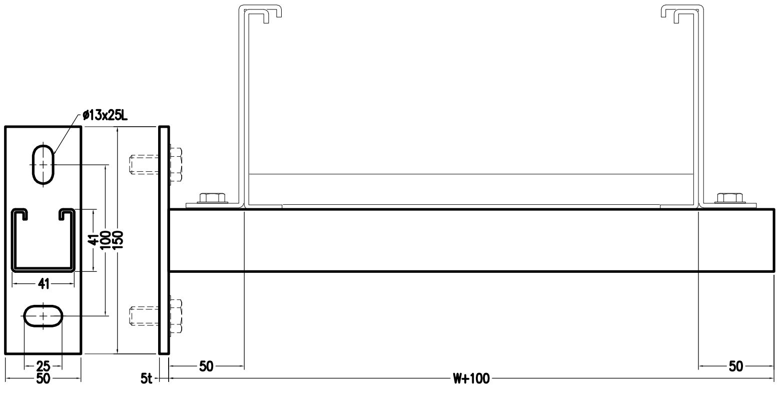
### 2 垂直線槽支撐架 （WALL SUPPORT）

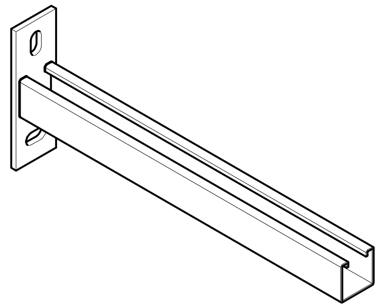

R15
14
25
150
200
100
56
ø13
22
50
5t



材　　質：鋼板
表面處理：熱浸鍍鋅 + 粉體塗裝

### 3 壁架 （BRACKET）


ø13x25L
41
100
150
41
25
50
5t
50
W+100
50

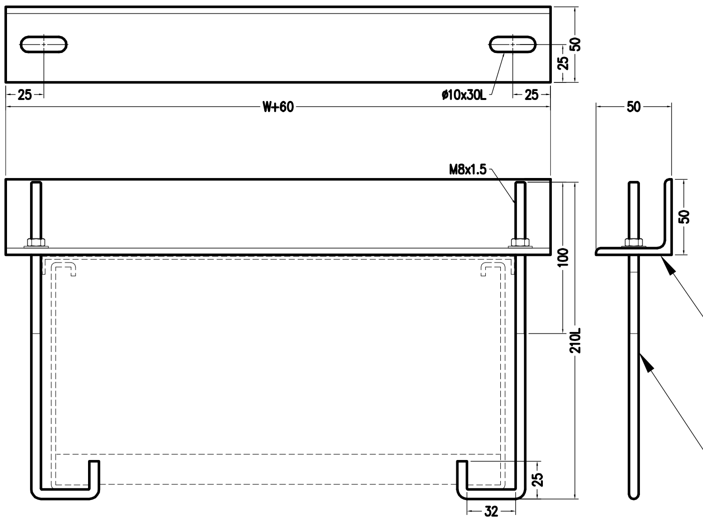


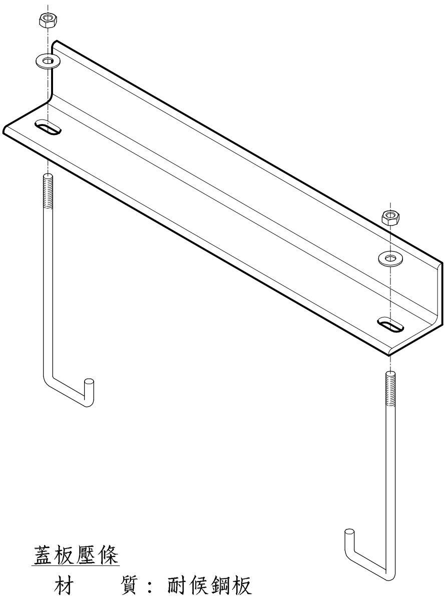
材　　質：鋼板
表面處理：熱浸鍍鋅 + 粉體塗裝

## 蓋板固定夾 (COVER CLAMP)

## U形槽鐵 (U CHANNEL)

### 1 蓋板固定夾 (COVER CLAMP)

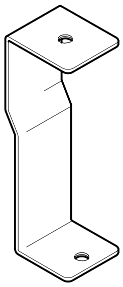

25
W+60
ø10x30L
25
25
50
M8x1.5
100
210L
25
32
50
50

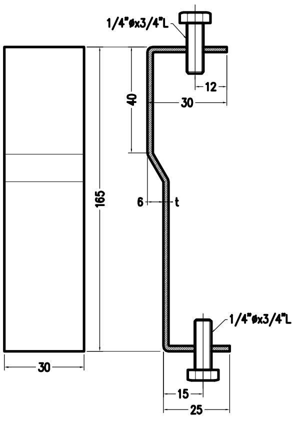


蓋板壓條
材　　質：耐候鋼板
厚　　度：4.5mm
表面處理：熱浸鍍鋅 + 粉體塗裝

七字鉤釘
材　　質：不銹鋼
附　　件：六角螺帽、平墊圈及彈簧墊圈

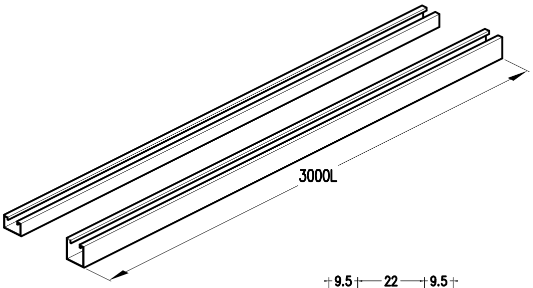
### 2 外側式蓋板固定夾 (OUTSIDE COVER CLAMP)

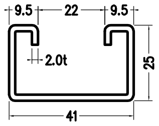



1/4"øx3/4"L
12
30
40
165
6
t
1/4"øx3/4"L
15
25
30

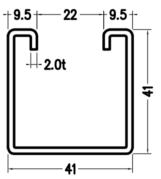
材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

### 3 U形槽鐵 (U CHANNEL)




9.5
22
9.5
2.0t
25
41

41Wx25H

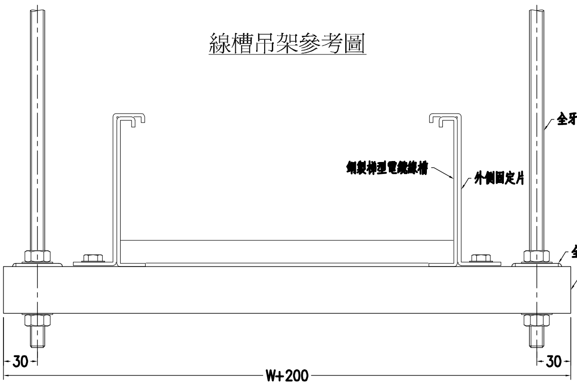

9.5
22
9.5
2.0t
41
41

41Wx41H

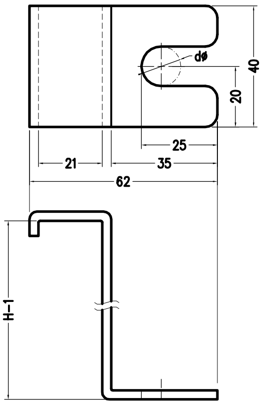
材　　質：鍍鋅鋼板
厚　　度：2.0mm

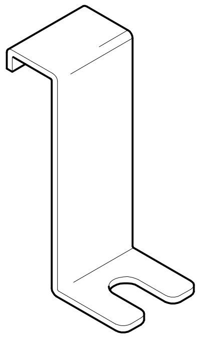
## 外側固定片 (OUTSIDE HOLD DOWN CLAMP)
## 內側固定片 (INSIDE HOLD DOWN CLAMP)
## 全牙螺桿固定片 (THREADED ROD CLAMP)
## 彈簧螺帽 (SPRING NUT)

線槽吊架參考圖


全牙螺桿
鋼製梯型電纜線槽
外側固定片
全牙螺桿固定片
U形槽鐵
30
W+200
30

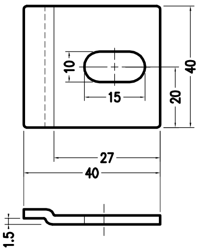
### 1 外側固定片 (OUTSIDE HOLD DOWN CLAMP)

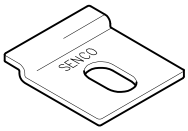

dø
40
20
25
21
35
62
H-1



尺寸 (d)：□ 3/8" □ 1/2"
材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝

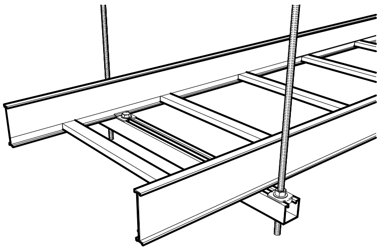
### 2 內側固定片 (INSIDE HOLD DOWN CLAMP)

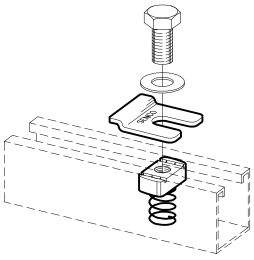

10
15
40
20
27
40
1.5

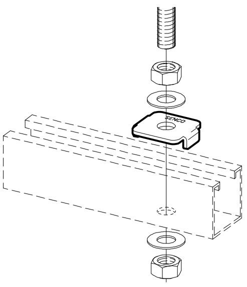


材　　質：耐候鋼板
厚　　度：2.0mm
表面處理：熱浸鍍鋅 + 粉體塗裝
附　　件：3/8"x1"L 六角螺絲組

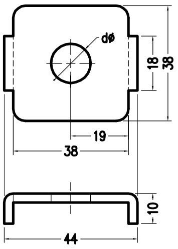
內側固定片、全牙螺桿固定片使用參考圖

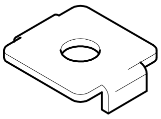






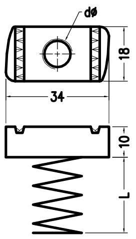
### 3 全牙螺桿固定片 (THREADED ROD CLAMP)

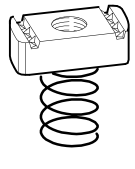

dø
18
38
19
38
10
44



尺寸 (d)：□ 3/8" □ 1/2"
材　　質：不銹鋼板
厚　　度：3.0mm

### 4 彈簧螺帽 (SPRING NUT)

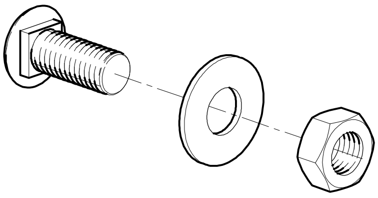




尺寸 (d)：□ 3/8" □ 1/2"
材　　質：可鍛鑄鐵
表面處理：電鍍鋅

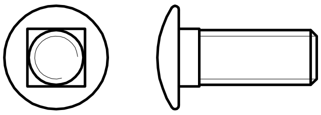
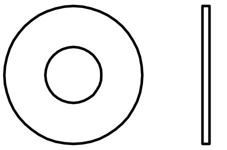
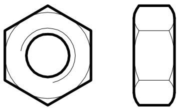
## ◆ 馬車螺絲 (SQUARE NECK BOLT)

## ◆ 全牙螺桿 (THREADED ROD)

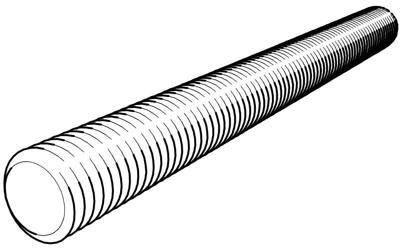


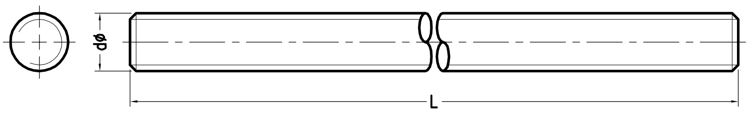
| 馬車螺絲<br>SQUARE NECK BOLT | | | |
|---|---|---|---|
| 項次<br>Item | dφ | L | 材　質<br>Material |
| 1 | 5/16" | 3/4" | 鐵製，電鍍鋅<br>Steel |
| 2 | | | 不銹鋼製<br>Stainless steel SUS304 |

(Units: mm)

| 馬車螺絲、華司、螺帽—尺寸圖<br>DIMENSION FOR SQUARE NECK BOLT | | |
|---|---|---|
|  |  |  |
| BOLT | WASHER | NUT |

(Units: mm)



| 全牙螺桿<br>THREADED ROD | | | |
|---|---|---|---|
| 項次<br>Item | dφ | L | 材　質<br>Material |
| 1 | 3/8" | 1000 | 鐵製，電鍍鋅<br>Steel |
| 2 | | 3000 | |
| 3 | 1/2" | 1000 | |
| 4 | | 3000 | |
| 5 | 3/8" | 1000 | 不銹鋼製<br>Stainless steel SUS304 |
| 6 | | 3000 | |
| 7 | 1/2" | 1000 | |
| 8 | | 3000 | |